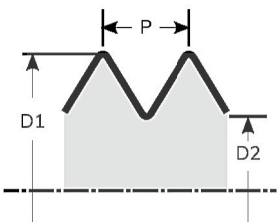
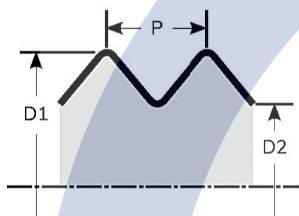


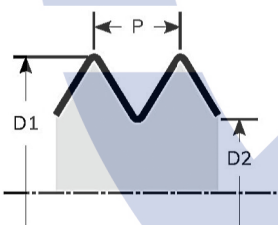
螺牙规格参考表 Thread Standard Reference Table



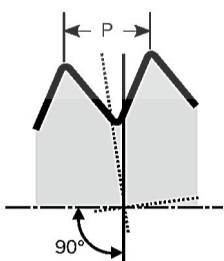
牙规 公制 (Metric)	螺距 Pitch P	螺纹外径 Outside Diameter D1	螺纹小径 Minor Diameter D2	下孔径 Recommended Drill Size	机板口径 Panel Mounting Hole
	mm	∅ mm	∅ mm	∅ mm	∅ mm
M12	1.5	12	10.376	10.6	12 ~ 12.3
M16	1.5	16	14.376	14.6	16 ~ 16.3
M20	1.5	20	18.376	18.6	20 ~ 20.3
M25	1.5	25	23.376	23.6	25 ~ 25.4
M32	1.5	32	30.376	30.6	32 ~ 32.4
M40	1.5	40	38.376	38.6	40 ~ 40.4
M50	1.5	50	48.376	48.6	50 ~ 50.4
M63	1.5	63	61.376	61.6	63 ~ 63.4



牙规 PG	螺距 Pitch P	螺纹外径 Outside Diameter D1	螺纹小径 Minor Diameter D2	下孔径 Recommended Drill Size	机板口径 Panel Mounting Hole
	mm	∅ mm	∅ mm	∅ mm	∅ mm
PG 7	1.27	12.5	11.28	11.4	12.5 ~ 12.8
PG 9	1.41	15.2	13.86	14	15.2 ~ 15.5
PG 11	1.41	18.6	17.26	17.4	18.6 ~ 18.9
PG 13.5	1.41	20.4	19.06	19.2	20.4 ~ 20.7
PG 16	1.41	22.5	21.16	21.3	22.5 ~ 22.8
PG 21	1.588	28.3	26.78	27	28.3 ~ 28.7
PG 29	1.588	37	35.48	35.7	37 ~ 37.4
PG 36	1.588	47	45.48	45.7	47 ~ 47.4
PG 42	1.588	54	52.48	52.7	54 ~ 54.4
PG 48	1.588	59.3	57.78	58	59.3 ~ 59.7



牙规 G (PF)	螺距 Pitch P	螺纹外径 Outside Diameter D1	螺纹小径 Minor Diameter D2	下孔径 Recommended Drill Size	机板口径 Panel Mounting Hole
	mm	∅ mm	∅ mm	∅ mm	∅ mm
PF 1/4	1.337	13.157	11.445	11.8	13.2 ~ 13.4
PF 3/8	1.337	16.662	14.95	15.3	16.7 ~ 16.9
PF 1/2	1.814	20.955	18.631	19	21 ~ 21.2
PF 3/4	1.814	26.441	24.117	24.5	26.5 ~ 26.8
PF 5/8	1.814	22.91	20.587	23~23.3	23~23.3
PF 1	2.309	33.249	30.291	30.8	33.3 ~ 33.6
PF 1 1/2	2.309	47.803	44.845	45.3	48 ~ 48.4
PF 2	2.309	59.614	56.656	57	60 ~ 60.4



牙规 NPT	螺距 Pitch P	螺纹外径 Outside Diameter	下孔径 Recommended Drill Size	机板口径 Panel Mounting Hole
	mm	∅ mm	∅ mm	∅ mm
NPT 1/4	1.411	13.616	11.1	13.9 ~ 14.1
NPT 3/8	1.411	17.055	14.5	17.2 ~ 17.4
NPT 1/2	1.814	21.223	17.8	21.4 ~ 21.7
NPT 3/4	1.814	26.568	23	26.8 ~ 27.1
NPT 1	2.208	33.227	29	33.5 ~ 33.8
NPT 1 1/4	2.208	41.984	38	42.3 ~ 42.7